

1 \_\_\_\_\_

Work Order ID 103908

\*103908\*

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Item ID: 647.1402 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Lower Cutter Assembly  
 Start Date: 7/04/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 7/05/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00							
*140*									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***								
150	QC21- Final Inspection - Work Order Release	0.00							
*150*									
QC	Memo	0.00							
Quality Control									

① B 13.07.04

13/7/5

mf  
13-7-5

# Picklist Print

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Work Order ID: 103908  
Parent Item: 647.1402  
Parent Item Name: Lower Cutter Assembly

Start Date: 7/04/13

Required Date: 7/05/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701 Cutter Sub Assembly		Manufactured	No				Each	50.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MF		50							
				89707		10							
				91287		26							
				91788		12							
				92558		2							
NAS1149FN832P Washer		Purchased	No				Each	16,170.000		6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST294		6170							
				123522		400							
				123900		5770							
				ST510a		10000							
				125268		10000							
MS27039-08-19 Screw		Purchased	No				Each	2,257.0000		3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST307		89							
				123525		89							
				ST309		968							
				125654		968							
				st510		1200							
				124309		1200							

# Picklist Print

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Work Order ID: 103908

Parent Item: 647.1402

Parent Item Name: Lower Cutter Assembly

Start Date: 7/04/13

Required Date: 7/05/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

Each

3,604.0000

3

Nut

Location

Loc Qty

Loc Code

ST315

1604

122141

3

122452

9

122814

500

123900

1092

ST505

2000

125445

2000

647.1501

Manufactured

No

Each

3.0000

1

Lower Deflector Assembly

Location

Loc Qty

Loc Code

ST139C

3

125082

3

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Shop Packet Print

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# APICAL

INDUSTRIES, INC

ENGINEERING CHANGE NOTICE NO. 03911

SHEET 1 OF 1

DWG NO. 647.1400

REV: N/C

PREPARED BY: J. BECKER

DATE: 06/07/13

EFFECT ON DWG  
☒ INC. ☐ UNINC.

DWG TITLE: CUTTER ASSY

APPROVED BY:

ENGR

MFG

QC

EFF:

NEXT ORDER

TRANSACTION CODES (TC)  
A-ADD C-CREATE  
R-REVISE D-DELETE

REASON: ADDED CONFIGURATION 647.1403 AND INCORPORATED  
ECN 02962

u/o 103908

8	A	646.9702	1			CUTTER SUB ASSY (U CHANNEL)		
6	R	647.1510	1		1	UPPER DEFLECTOR		
5	R	601.2045	A/R	A/R	A/R	RTV, LOCTITE 598		
4	R	601.1541	3	3	3	NUT	MS21042L08	
3	R	601.2765	3	3	3	SCREW	MS27039-0819	
2	R	601.2764	6	6	6	WASHER	NAS1149FN832P	
	C	647.1403	<input checked="" type="checkbox"/>			CUTTER ASSY (UPPER U CHANNEL)		
F/N	TC	PART NUMBER	.1403	.1402	.1401	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY					

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☒ BOM

CHANGE CATEGORY  
☐ MAJOR ☒ MINOR

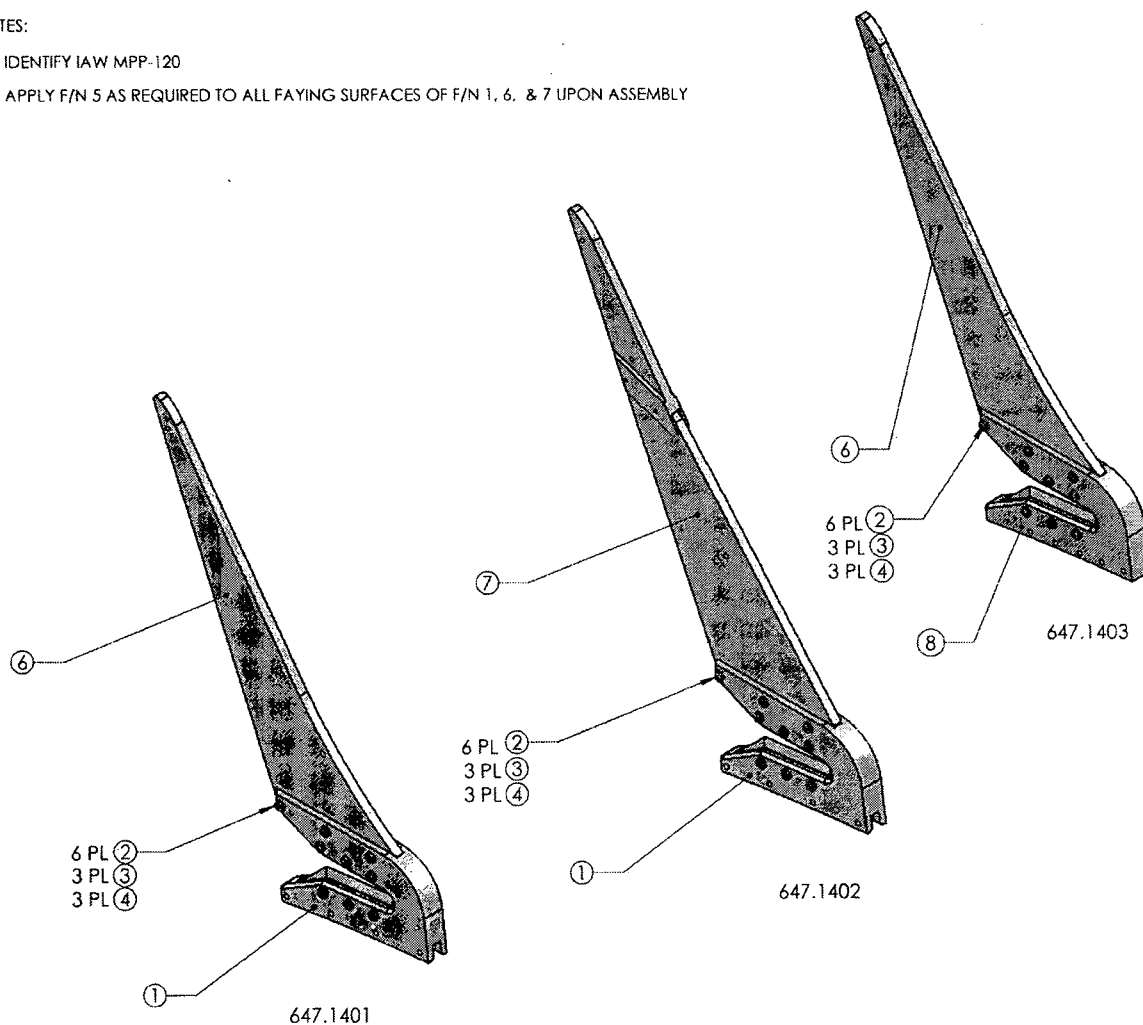
DER REVIEW REQUIRED  
☐ YES ☒ NO

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# NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE REVISION (PP)		PLC
2	INITIAL RELEASE	06/15/09	P. BRAY
3	INCORPORATED ECN'S 02962 & 02911	06/02/13	P. BRAY



1			8	646.9702	CUTTER SUB ASSY (U CHANNEL)		
	1		7	647.1501	LOWER DEFLECTOR ASSY		
1		1	6	647.1510	UPPER DEFLECTOR		
A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	4	601.1541	NUT	MS21042L08	
3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	2	601.2764	WASHER	NA51149FN832P	
	1	1	1	646.9701	CUTTER SUB ASSY		
				647.1403	CUTTER ASSY (UPPER U CHANNEL)		
				647.1402	CUTTER ASSY (LOWER)		
				647.1401	CUTTER ASSY (UPPER)		
.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MATL	SPEC.

QTY		PARTS LIST	
NEXT ASSY (S)		APICAL INDUSTRIES	
647.1300		2608 TEMPLE HEIGHTS DR.	
		OCEANSIDE, CA. 92056-3512 (760)724-5300	
		CUTTER ASSY	
		SHEET 1 OF 1	
		SCALE NONE	